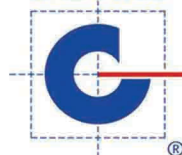




SHAPER



JAS-ANZ



Accr. No. M3111204IN

(AN ISO 9001 : 2008 COMPANY)

SIZES AVAILABLE IN 12", 18", 24", 30", 36" & 40" STROKE

SHAPERS

Technical Features

- Naturally Seasoned Casting
- Heavily cross Ribbed, Robust and sturdy construction to ensure free working
- Specially designed for increase production, precision, performance and deep cut
- Fully hand scrapped
- Double jack system (No more digging of pits)
- clutch within easy reach of operator
- Selected special alloy steel used for screws, shafts and other steel parts
- Expanding ring type clutch drive in all geared Machines to eliminate slippage
- Graduated Total Slide swivelling 90 degrees either way
- HIPAT Shaper for a deep cut- high metal removal & sustained accuracy
- Accuracy plus simplicity is the compact of HIPAT SHAPER

S P E C I F I C A T I O N S

MODEL	HS12	HS18	HS24	HS30	HS36	HS40
Maximum working stroke	14"	20"	26"	32"	37"	42"
Length of ram without tool slide	30"	40"	53"	60"	66"	75"
Ram bearing in column	20"	26"	31"	37"	41"	44"
Ram bearing width	7.5"	10.5"	12"	12.5"	12.5"	14"
Tool Slide Travers	5"	6"	8"	9"	10"	11"
Maximum distance from table to ram	14"	15"	16"	18"	20"	24"
Maximum distance from table to ram	2"	2"	2"	2"	2'	3"
Horizontal traverse of the table	16"	20"	26"	30"	32"	36"
No. of Speed	3	3	4	4	4	4
Length and width of cross slide	25"x10.5"	31"x11"	38"x12"	43"x12.5"	46"x12.5"	51"x15"
Top clamping surface of table	14"x11"	18.5"x12"	25"x15"	31"x16"	37"x18.5"	40"x20.5"
size of base plate	40"x16.5"	50"x22"	64"x23"	76"x24"	82"x26"	90"x30"
power required	1 H.P.	2 H.P.	3 H.P.	5 H.P.	5 H.P.	7.5 H.P.
Approximate net Weight	1200 Kg.	1500 Kg.	2000 Kg.	2300 Kg.	3200 Kg.	4000 Kg.

STANDARD ACCESSORIES :
Swivelling Vice, Crank Handle
Motor Pully, Motor Base

OPTIONAL ACCESSORIES :
Electric Motor, Starter, Key Way Cutting Attachment
Automatic to Lifting, All Geared, Lubrication

HIPAT MACHINE TOOLS

PLOT NO.: 1C/90, SEC.- 9, MARKAT NAGAR, CDA, CUTTACK - 753 014 (ODISHA)
Tel./Fax : 0671 - 2505250. MOB. : 8895929247, 9124009247